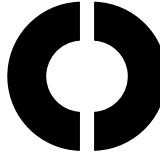
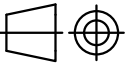


	A	B	C	D	E	F	G
DN	Ext. Piping (mm)	Ext. Piping's flanges PN6 (mm)	Ext. Shell Ring (mm)	Hole's hull/deck to make	Ext. Lintel (mm)	Shell Ring height (mm)	Pipe section flange-flange min. length(mm)
32	42,4	120	139,70	164,7	250	100	FROM 300 TO CUSTOM
40	48,3	130	168,33	193,33	260	100	FROM 300 TO CUSTOM
50	60,3	140	168,33	193,33	270	100	FROM 300 TO CUSTOM
60-65	76,1	160	219,10	244,1	290	100	FROM 300 TO CUSTOM
80	88,9	190	219,10	244,1	320	100	FROM 300 TO CUSTOM
100	114,3	210	273	298	340	100	FROM 300 TO CUSTOM
125	139,7	240	273	298	370	100	FROM 300 TO CUSTOM
150	168,33	265	323,8	348,8	395	100	FROM 400 TO CUSTOM
200	219,1	320	335,6	360,6	450	100	FROM 400 TO CUSTOM
250	273	375	406,4	431,4	505	100	FROM 400 TO CUSTOM
300	323,8	440	457,2	482,2	570	100	FROM 400 TO CUSTOM
350	355,6	490	508	533	620	100	FROM 400 TO CUSTOM
400	406,4	540	609,6	634,6	674	100	FROM 400 TO CUSTOM
450	457,2	595	609,6	634,6	730	100	FROM 400 TO CUSTOM
500	508	645	711	736	780	100	FROM 400 TO CUSTOM
600	609,6	755	813	838	890	100	FROM 400 TO CUSTOM
700	711	860	914	939	1000	100	FROM 400 TO CUSTOM
800	813	975	1016	1041	1115	150	FROM 400 TO CUSTOM
900	914	1075	1117,6	1142,6	1215	150	FROM 400 TO CUSTOM
1000	1016	1175	1219,2	1244,2	1315	150	FROM 400 TO CUSTOM

General tolerances used for manufacturing	Sheet N° 001	Format : A2	Material: N/A	TotWeight N/A
 <b>Hell Sea</b>	Title HELL SEA MULTI-PIPE ROUND ASSEMBLY			Projection Method 
	Restricted due to Information Drawing		Drawing number HSMP-27112020-001	